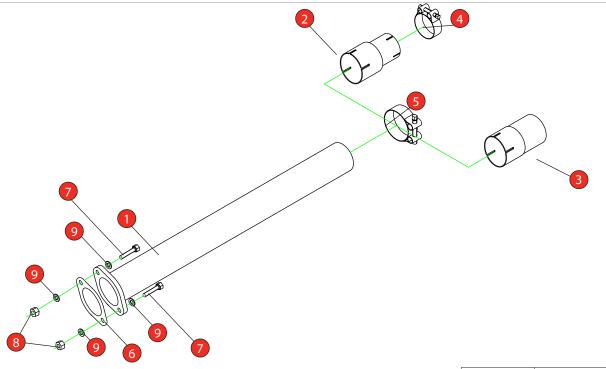


SCORPION // FITTING INSTRUCTIONS



Car	Ford Focus ST MK4	Part No.	SFDP091
Year	2019-Current	Fit Kits	343FK
Notes	Where not supplied use original fittings OE system requires cutting, see details below.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY		
1	1306FD	GPF Delete Pipe	1		
Fit Ki	Fit Kit				
2	AD72	Adapter (to fit to OE system)	1		
3	AD116	Adapter (to fit to Scorpion system)	1		
4	Z016.10001	59 - 63mm Clamp	1		
5	Z016.10062	79mm H/D Clamp	1		
6	Z033.10067	Gasket	1		
7	Z017.10096	M10x40mm Bolt	2		
8	Z017.10113	M10 Nut	2		
9	Z017.10108	M10 Washer	4		

CLASSIFICATION	Motorsport Use Only	
HOMOLOGATED	No	
DATE	12/01/22	
ISSUE	02	
AUTHORISED	S.Shipley	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







SCORPION // FITTING INSTRUCTIONS



Car	Ford Focus ST MK4	Part No.	SFDP091
Year	2019-Current	Fit Kits	343FK
Notes	Where not supplied use original fittings OE system requires cutting, see details below.	Features	Pipe Diameter:- 76mm



Cut the OE system 85mm in front of the weld (towards the front of the vehicle) and remove sharp edges

